

OREGON OCCUPATIONAL SAFETY AND HEALTH DIVISION  
DEPARTMENT OF CONSUMER AND BUSINESS SERVICES

---

**PROGRAM DIRECTIVE**

Program Directive A-77  
Issued October 1, 1980  
Revised March 9, 2001

**SUBJECT:** Forging Machines

**AFFECTED CODES/**

**DIRECTIVES:** 29 CFR 1910.218(a) through 1910.218(d), Forging Machines

**PURPOSE:** To clarify appropriate enforcement rules for citing violations of forging machines.

**BACKGROUND:** Several situations have arisen where alleged violations of hot forging operations have been cited under 29 CFR 1910.212(a)(3). Specific standards exist which cover the operations in Division 2 under Forging Machines.

**ACTION:**

- A. Alleged violations for forging machines shall be cited under Division 2 rules 1910.218(a) through 1910.218(d).
- B. All citations which have been issued for a violation of 29 CFR 1910.212(a)(3), Point of Operation Guarding, involving the above situations shall be withdrawn.
- C. A citation for violations of 29 CFR 1910.218(a)(3), would be appropriate only when a condition exists that could be recognized as a hazard and conditions are other than normal forging machine operations covered by rules 1910.218(a) through 1910.218(d).

**EFFECTIVE**

**DATE:** This directive is effective immediately and will remain in effect until cancelled or superseded.